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## **Technical Data Sheet**

## Moplen HP521M

Polypropylene, Homopolymer

## LyondellBasell

## **Product Description**

*Moplen* HP521M is a polypropylene homopolymer manufactured with good optical properties, good stiffnes, and good processability. Typical customer applications include general purpose and metallizable cast film, as well as food and clothes packaging.

**Application** Food Packaging Film; Lamination Film; Textile Packaging Film

Market Flexible Packaging

Processing Method Cast Film

Attribute Good Processability; Good Stiffness; Homopolymer

|   | Nominal |          | Test Method |
|---|---------|----------|-------------|
| Typical Properties                              | Value   | Units    |             |
| Physical  |         |          |             |
| Melt Flow Rate, (230 °C/2.16 kg)                | 8       | g/10 min | ASTM D1238  |
| Density   | 0.90    | g/cm³    | ASTM D792   |
| Mechanical                                      |         |          |             |
| Flexural Modulus                                | 1600    | MPa      | ASTM D790   |
| Tensile Strength at Yield                       | 36      | MPa      | ASTM D638   |
| Tensile Elongation at Yield                     | 12      | %        | ASTM D638   |
| Impact  |         |          |             |
| Notched Izod Impact Strength, (23 °C)           | 30      | J/m      | ASTM D256   |
| Hardness  |         |          |             |
| Rockwell Hardness, (R-Scale)                    | 100     |          | ASTM D785   |
| Thermal   |         |          |             |
| Vicat Softening Point                           | 155     | °C       | ASTM D1525  |
| Deflection Temperature Under Load, (0.46 N/mm²) | 110     | °C       | ASTM D648   |
|   |         |          |             |